

\*\*\* It is essential to follow the instructions for specification, sampling and acceptable use provided by the manufacturer which have been developed to comply with the Tile Council Of North America and the accepted National Standard of Specifications for Gauged Porcelain Tile Panels ANSI A137.3 \*\*\*

## 1. Material Information (Labeling)

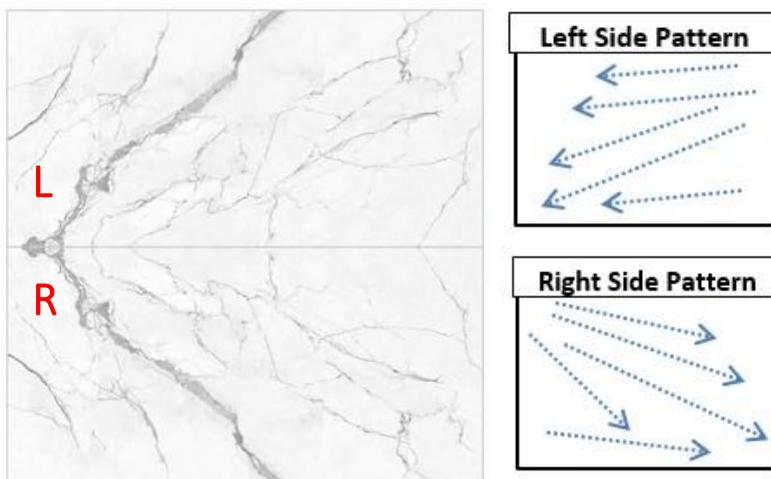
Each Locelain slab bears a label containing information such as identification code of the product, color, size, finish.

### Labeling information



### Direction

Some color has book-matched 2 patterns as below. Direction information on Label, such as L or R allow us to distinguish each pattern. L pattern flows from right top to left bottom, R pattern flows left tom to right bottom.



### Finish

All surfaces of Locelain product can be made in 3 different types of finish depending on the design requirement: Honed; Polished; Matte;

## 2. Inspection

The slabs are composed of natural raw materials and are accurately produced and selected in strict compliance with the required high standards of quality. Before beginning fabrication, LOTTE recommends deep-cleaning the slab and doing a meticulous visual inspection of the slab to check whether the slab complies with the quality requirements. This should be the first step prior to starting fabrication. Doing the inspection against the light to identify possible imperfections not seen when flat is recommended.

Check these items when visually inspecting a slab:

Dimensions (Length, Width, Thickness), Flatness, Color or Gloss variations within slab, Tones of different slabs, Crack or Craze, Imperfections

**\*No claims will be accepted for installed or manufactured material when defects were already present upon delivery of the material. Marble workers are responsible for determining whether the slabs are adequate for use. If they are not adequate, they should be exchanged before the slabs are cut or modified in any way.**

### Dimensions

Locelain slabs that are available for production are non-rectified. Basically, a non-rectified tile is any tile that has natural edges that have not been mechanically straightened after cutting, which results in each tile having a plain, square edge. Because of this imprecise process, each tile is not the exact same size. Rough size is 1600 x 3200 mm which can be cut as desired.

### Thickness

Nominal thickness 6 mm (1/4"), 12 mm (1/2")

Tolerance: ±0.6 mm (1/40")

### Flatness

To Check the flatness of a slab, it should be positioned horizontally on a completely flat base. The flatness is measured by placing an aluminum rod or similar object on the surface of the slab, covering the entire width or length of the slab.

	Width	Length
Tolerance	3 mm (1/8")	5 mm (3/16")



**Color / Tone**

LOTTE is constantly working so the color & tone of the current batches matches the tone of previous batches. Despite our efforts, slight variations in tone may occur between different batches of the same model due to the use of natural raw materials. Deviations in tone are more noticeable among the various thicknesses of a single model given the way in which each thickness is produced. Before cutting, visually inspect the slabs to ensure the tone of the different slabs is acceptable. Do this inspection under lighting conditions that are similar to what would be found at the place of installation. We recommend not combining slabs from different batches.

**Visual defect**

Visual defect such as crack, glaze grain and lack of ink etc. should not be visible at a distance of 1.0 meter. Judgement about any visual defect, whether it's a defect or not, will be done by Locelain only. Please contact Locelain representatives before cutting the slab.